

Work Order ID 96325

Wednesday, January 23, 2013 2:39:56 PM

96325

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Item ID: D4034-5

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rib

Start Date: 1/23/2013 Start Qty: 3.00

Required Date: 1/28/2013 Req'd Qty: 3.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: *MKC*

QC:

Date: 13-1-23 Tooling:

Date: SPC (Y/N):

Date:

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code Accept Reject Reject Insp.
Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D4034

B

100

0.00

100

Large Fab

Memo

0.00

Large Fab

1- Cut tube as per dwg D4034
2- Drill hole as per dwg using DT9561

(46) CC 13-1-23

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

(6) 13-01-24

*DAS
09
2-89*

120

Identify as per dwg & Stock Location: *W1.004*

0.00

120

Packaging

Memo

0.00

Packaging

WA.005

(6) 13-01-24

*DAS
09
2-89*

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Item ID: D4034-5

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Rib

Start Date: 1/23/2013 Start Qty: 3.00

3

Cust Item ID:

Required Date: 1/28/2013 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

QC21- Final Inspection - Work Order Release

0.00


130

QC

Memo

0.00

Quality Control

13/1/25 

PLB-01-24

Picklist Print

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Work Order ID: 96325
Parent Item: D4034-5
Parent Item Name: Rib

Start Date: 1/23/2013 Required Date: 1/28/2013
Start Qty: 3.00 Required Qty: 3.00

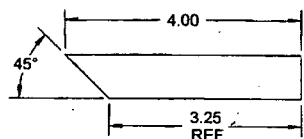
Comments: IPP RevA: new issue DD 09.11.23 verified by:EC IPP Rev:B as per dwg revA 10.03.15
verified by:EC IPP Rev:C 11.01.18 chg qc5 to 6 DD verf:EC IPP
Rev:D 11.01.19 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TS0.750W.049 304 SQ Tube .75x.75x.049W		Purchased	No			100	f	630.3646	1.4375	4.5394737 9.0789479			

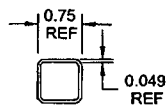
CC 13-1-23

Location	Loc Qty	Loc Code
MAT017	1.0156214	
121898	1.0156214	
WA006	629.3489859	
122201	0.1626	
122425	39.0000000	
122666	0.7293	
123219	120.4441	
123484	469.012986	

9.0789479



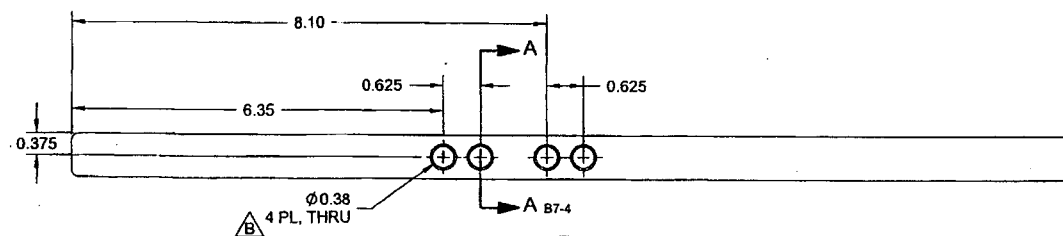
D4034-1 RIB



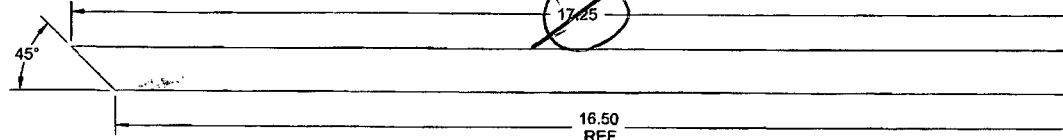
BREAK EDGE
0.030 X 45°
TYP



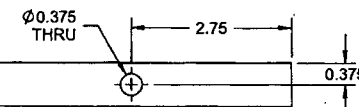
SECTION A-A D4-4



D4034-3 RIB



D4034-5 RIB



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
REF DART SPEC. M304TS0.750W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -1: 0.13 lbs
-3 & -5: 0.62 lbs

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	SC		
CHECKED		DRAWING NO. D4034	REV. B SHEET 4 OF 4
MFG. APPR.		TITLE UPPER RIB ASSY, BASKET BASE	SCALE NTS
APPROVED		<small>COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COPIED OR REPRODUCED IN ANY MANNER WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DE APPR.			
DATE	10.12.20		

RELEASED
2011-01-10

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